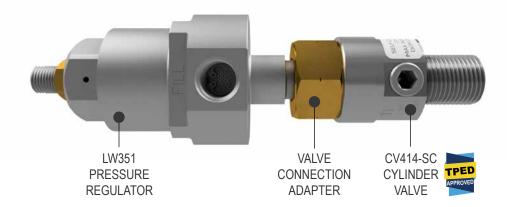
PRESSURE REGULATOR & CYLINDER VALVE FOR LIGHTWEIGHT HYDROGEN FUEL CELL APPLICATIONS





#### INTRODUCING THE LW351 & CV414-SC...

The LW351 is a piston-sensed pressure regulator, designed specifically to provide constant pressure supply to the hydrogen fuel cell for lightweight applications. The CV414-SC is a TPED approved self-closing cylinder valve for high pressure gas systems.

Together, the LW351 and CV414-SC offer a quick and easy solution for connection to and disconnection from hydrogen gas cylinders.

#### SPECIFICATION

Max. Rated Inlet Pressure	350 bar (5,075 psi)
Outlet Ranges	Up to 3 bar (45 psi)
Design Proof Pressure	150% max. working pressure
Seat Leakage	In accordance with ANSI/FCI 70-3
Weight	0.2kg (LW351) / 0.14kg (CV414)

*Note:* Pressure regulator rating may be limited by connection type, Cv and/or seat material. Contact the office for specific pressure or temperature requirements.

#### FEATURES AND BENEFITS

#### EASY CV414-SC: OPTIONAL CONTINUAL EASY DISCONNECT 2 OPERATION 4 5 TPED APPROVED BURST FILLING FEATURE (UP TO 350 BAR) DISC Offers a low torque, When connected, the For the transportation Quick cylinder For extra quick and easy CV414-SC offers a of pressure equipment filling connection gas cylinder disconnect when a continual supply of including gas cylinders provides protection. cylinder refill is required. gas from the cylinder. and their valves. a long life-span.

Product availability and specifications contained herein are subject to change without notice. Consult local distributor or factory for potential revisions and/or service related issues Pressure Tech Ltd support with product selection recommendations only - it is the users responsibility to ensure the product is suitable for their specific application requirements.



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#### STANDARD MATERIALS OF CONSTRUCTION

LW351	MATERIALS		
Body and Bonnet	Aluminium T6511 (UNS AW6082)		
Main Valve Pin	ASTM A479 316/316L Stainless Steel (UNS S31600/S31603)		
Seat	Acetal (POM)		
Valve Spring	Inconel <sup>®</sup> X750 (UNS N07750)		
Piston	Aluminium T6511 (UNS AW6082)		
O-Rings	FPM/FKM Low Temp & AED (Viton)		
Loading Spring	ASTM 17-7 PH Stainless Steel (UNS S17700)		
Filter	40 Microns		
CV414-SC	MATERIALS		
Body	ASTM A479 316/316L Stainless Steel (UNS S31600/S31603)		
Cont	PEEK™ (450G)		
Seat	PCTFE (Kel-F)		
O-Rings	EPDM (Ethalyne)		

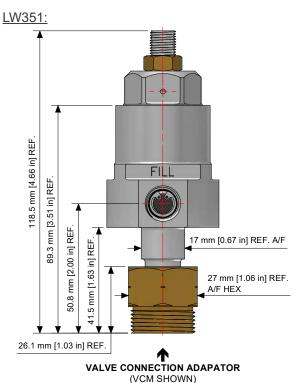


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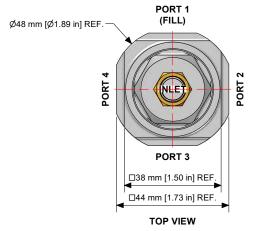
#### DRAWING AND INSTALLATION DIMENSIONS

Dimensions shown for standard configurations only - please contact the office for other options.



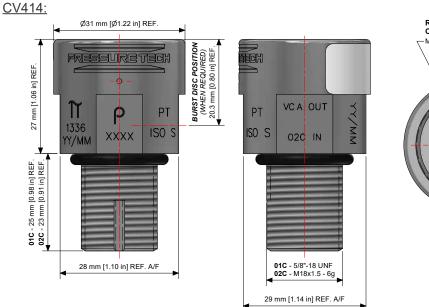
### PORT POSITIONS: LW351

Use 'ORDERING INFORMATION' on page 4 to select connection size and type for each port position - port 1 is the fill port and includes a filter as standard.



#### **FLOW CURVES**

For flow curve information, please see separate LW351 datasheet.



REGULATOR CONNECTION M25x1.5 - 6H LH

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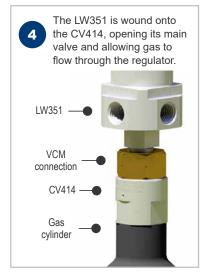
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PRESSURE REGULATOR & CYLINDER VALVE FOR LIGHTWEIGHT HYDROGEN FUEL CELL APPLICATIONS

● Gas ● Liquid ● Diaphragm ● Piston	Self- Non- Venting Venting Max Inlet: 350 ba	ar (5,075 psi) Max Outlet: 3 bar (45 psi) Cv 0.06
HOW IT WORKS		
The LW351 is ordered with a VCM connection specified as the inlet connection.	2 The CV414 is ordered with 5/8" or M18 threads to suit the cylinder's connection. A burst disc port is an optional extra.	3 The CV414 is permanently connected to the cyclinder.
LW351 —	CV414-SC —	CV414-SC
VCM connection • • • • • • • • • • • • • • • • • • •	5/8" or M18 threads	cylinder
LW351-06-01-V-K- <b>VCM</b> -DJDJ		and the second se



5 To refuel, the CV414's low torque disconnect makes it easy to remove the cylinder from the LW351. Empty cylinder with CV414 connected LW351 with VCM connection





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The LW351 stays connected

to the application, e.g. drone.

6

LW351 with

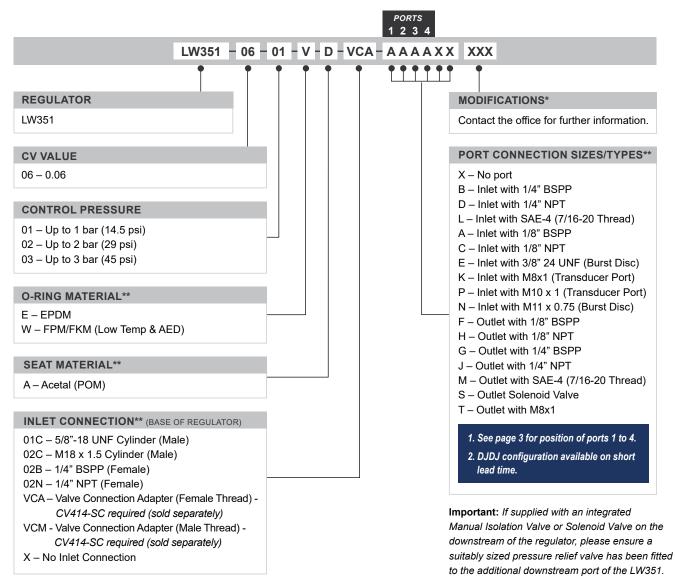
VCM connection

PRESSURE REGULATOR & CYLINDER VALVE FOR LIGHTWEIGHT HYDROGEN FUEL CELL APPLICATIONS

● Gas ● Liquid ● Diaphragm ● Piston ● Self- Venting ● Venting Max Inlet: 350 bar (5,075 psi) Max Outlet: 3 bar (45 psi) Cv 0.0	💿 Gas 🌕 l	_iquid Oiaphragm	Piston	Self- Venting	Non-     Venting	Max Inlet: 350 bar (5,075 psi)	Max Outlet: 3 bar (45 psi)	Cv 0.06
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#### **ORDERING INFORMATION: LW351**

To build a part number, simply combine the characters identified below in sequence:



# OPTIONAL EXTRAS PART NUMBER DESCRIPTION Service Kit SRK-LW351-06-A-01-V-K... LW351 service kit. Note: Ancillary equipment also available



TRADEMARKS: Inconel® is a registered trademark of Inco Alloys International

\* Where applicable \*\* Other connections/materials may be available

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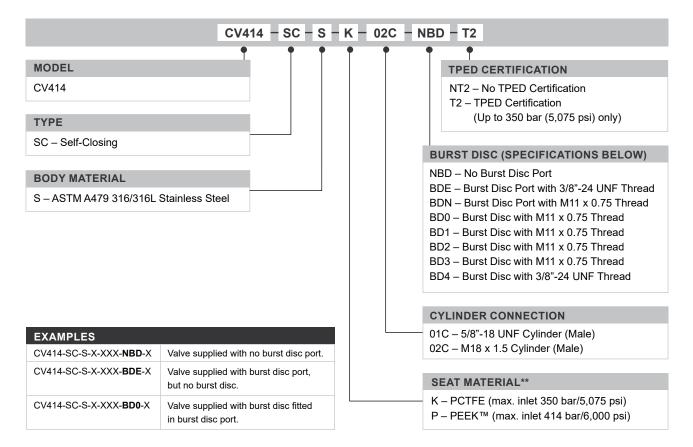


PRESSURE REGULATOR & CYLINDER VALVE FOR LIGHTWEIGHT HYDROGEN FUEL CELL APPLICATIONS

● Gas ● Liquid ● Diaphragm ● Piston ● Self- Venting ● Venting Max Inlet: 350 bar (5,075 psi) Max Outlet: 3 bar (45 psi) Cv 0.06	💿 Gas i Liquid	Diaphragm	• Piston	Self- Venting	<ul> <li>Non- Venting</li> </ul>	Max Inlet: 350 bar (5,075 psi)	Max Outlet: 3 bar (45 psi)	Cv 0.06
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#### ORDERING INFORMATION: CV414

To build a Pressure Tech part number, simply combine the characters identified below in sequence:



#### **BURST DISC SPECIFICATIONS**

Burst discs are also available to order separately, as spares - please contact the office to enquire or order:

	REF.	THREAD	CYLINDER RATED PRESSURE	MAX.	MIN.
	BD0*	M11 x 0.75	300 bar (4,350 psi)	450 bar (6,525 psi)	427 bar (6,195 psi)
	BD1*	M11 x 0.75	310 bar (4,500 psi)	517 bar (7,500 psi)	491 bar (7,120 psi)
Burst Discs	BD2*	M11 x 0.75	350 bar (5,075 psi)	525 bar (7,615 psi)	498 bar (7,225 psi)
	BD3*	M11 x 0.75	414 bar (6,000 psi)	621 bar (9,005 psi)	590 bar (8,555 psi)
	BD4	3/8"-24 UNF	310 bar (4,500 psi)	517 bar (7,500 psi)	491 bar (7,120 psi)

*Note 1:* Burst disc selection is the users' responsibility and the information displayed is for guidance only. *Note 2:* The maximum and minimum pressures shown above represent bursting pressures at 20°C.

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 PEEK<sup>™</sup> is a trademark of Victrex PLC

 $^{\star}$  Burst disc meets the requirements of ASME UG-134 E and CGA S1.1 standards

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